



ULTRASONIC CLEANER

Instruction Manual

Model:F-720

Frequency:40KHz

Please read the manual carefully before operation.

(1).Working Conditions

- Please ensure correct power and switch connect before starting the equipment. Be careful that the control panel will be corrosive under the condition of organic solution, strong acid and strong base.
- Do not use the product under condition of :
 - Where temperature fluctuate strongly
 - Where it has high humidity and especially dew
 - Where vibration or shock is strong
 - Where corrosive gas or dust exist
 - Where water, oil or chemicals splash.
 - Where is easy to cause explosion.
- **Machine Features:**
 - Power supply: Machine **AC380V**
 - Room temperature: -10°C~40°C
 - Room humidity: 35~85 %
 - **Machine No:**F-720

(2).General:

1. General:

Single tank ultrasonic cleaner are industrial models in industrial field, made of high quality SUS stainless steel plate, corrosion resistance and long lifespan, adopt with high technology ultrasonic transducer and advanced adhesive technology, high electro-acoustic conversion efficiency and strong ultrasonic power output.

Equipped with automatic constant temperature heating device, heating range:
room temperature~95°C.

Ultrasonic cleaner widely applied to industry of precision electronics, painting, semi-conductor, filter system, watch-clocks, glass, metal, jewelry, and medical instruments cleaning etc.

2. Structure & Function:

- Ultrasonic generator: output frequency is 40 KHz (28/68/80/120/132KHZ are available for customized model). Equipped with sweep function and compensation circuit, strong anti-interference ability, high output frequency precision.
- Transducer: Convert electric power into Hi-Fi mechanical vibration energy, with broad band frequency, high power and high stability.
- Heating system: Automatic constant temperature heating systems, made up of heating panel, digital timer and temperature switch.
- Machine structure: with separate generator control
- Timer: timer can be set by customer upon requirement 1-99min
- Temperature: set temperature based on your demand, 20°C ~ 80°C can be setted.
- Ultrasonic control:
 - A. ultrasonic tank: equipped with 40kHz 72pcs transducers,3600W.
 - B. Ultrasonic tank: equipped with 9KW HEATING.

C. Operation panel:



3. Ultrasonic cleaning principle:

The ultrasonic cleaner uses transducers to generate sound waves; frequency is 28KHz. When the sound waves travel through the liquid, millions of tiny bubbles form and burst continuously. This process is called a “**cavitation**” effect. The bursting bubbles scrub everywhere the liquid can penetrate. Intricate surfaces and difficult

access areas, such as burs, endodontic files, serrated instrument handles, and hinged instruments, are cleaned more thoroughly and rapidly but no damage to cleaning objects. The cavitation is basic theory of ultrasonic.

ultrasonic cleaner suits for aqueous solution, neutral liquid is suggested. Strong acid, strong alkali and flammable liquids are forbidden.

4. Cautions before start the machine:

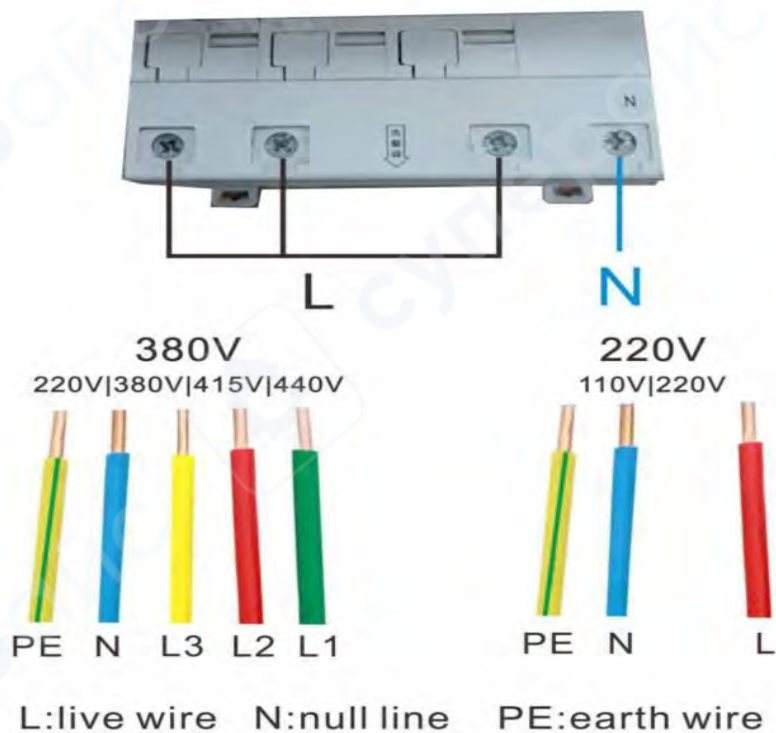
- Place all buttons on “OFF”.
- Cleaning liquid is ready in tank, Empty tank working is forbidden!
- Don't let the liquid splash into the electronic parts, especially transducers.
- Start the ultrasonic when liquid temperature reaches we set.
- Don't start heating if no liquid or liquid level is lower than work level, or heating pad will be damaged.
- Don't contact the bottom directly (vibration plate), may damage the transducers.
- Keep the machine in dry and cool environment.
- Cover the lid to reduce noise and attention to liquid drop and evaporation.
- Wash the tank if there is much deposit in the tank
- Don't pull inside liquid out if liquid temperature is not close to room temperature, to avoid the side tank which equip with heating tube deform.
- Don't move the machine when there is liquid inside tank to avoid splash.
- Machine power supply is **AC380V** must be grounded.

5. Main parameters:



Model	Tank size	Ultrasoni cpower	Heating power	Ultrasonic frequency	Capacity	Voltage
F-720A	L1000*W600*H600MM	3600W	9KW	40KHz	360L	Machine380V

Corresponding wiring diagram of air switch



6. Instructions:

- Keep machine on the flat floor and must be grounded
- Connect power wire and ultrasonic cable correctly.
- Connect the drain pipe with factory drainage system
- Put into cleaning liquid to the working surface.
- Set temperature based on requirement and turn on the heater switch.
- Adjust ultrasonic power to Min., then start ultrasonic and adjust ultrasonic power to requirement after normal vibration.

7. Maintenance:

- Use high-pressure blast to clean dust of the control system regularly
- Clean the tank once a week at least

8. Trouble clearing:

Item	Questions	Possible reasons	solutions	remark
1	No ultrasonic	A、 Power supply not connect B、 Fuse broken C、 Cable short circuit D、 Transducer short circuit E、 Other reasons	Check and plug power switch Check fitted power supply and fuse Connect fitted cable or replace a new Inquiry our after service engineer Inquiry our after service engineer	
2	Not well cleaning	A、 Not strong ultrasonic cleaning B、 Too high too low liquid surface C、 Too high too low temperature D、 Not suitable cleaning liquid E、 Other reasons	Connect ultrasonic button and adjust Adjust liquid into the best surface Adjust temperature into the most fitted Stop and switch off power supply, replace suitable liquid after the previous liquid cool down. Inquiry our after service engineer	Suggestion 50-60°C
3	No heating	A、 Heating power switch bad linkage B、 Fuse broken C、 Other reasons	Check heating plug to correct connect Check outlet line with multimeter: if OK and resistance value is few hundreds then replace fuse. If not OK,it's short circuit, replace heater. Inquiry our after service engineer	Suggestion 50-60°C
4	Temperature control failure	A、 Thermostat loosen B、 Thermostat tube broken C、 Other reasons	Fasten the thermostat header replace thermostat Inquiry our after service engineer	
5	Timer control failure	A、 Timer knob out of control B、 Timer failure C、 Other reasons	Loosen or tighten the screw Replace timer or digital panel Inquiry our after service engineer	
6	Electric leakage	A、 Customer side not grounded B、 Machine not grounded	To ensure grounded Check if machine earth wire loosen	

FUYANG FUYANG ULTRASONIC CLEANER

All kinds of ultrasonic cleaners can be supplied, and customized machine is welcome!



Digital degassing series 1.3-30L 	Digital series 1.3-30L 	Mechanical series 1.3-30L 	Industrial machine series 45-960L
Single tank with filter series 45-360L Cleaning/Filtration	Boiler series 	Shock plate series 	Vibrator series
Double slot series 45-360L Cleaning/Filtration/Drying	Three slot series 45-360L Cleaning/Filtration/Rinse/Drying	Four slot series 45-360L Cleaning/Filtration/Rinse/Bubble /Drying	Five slot series 45-360L Cleaning/Filtration/Rinse/Bubble/Spraying /Drying

Shenzhen Fuyang Technology Group Co.,LTD

TEL:+86-0755-23063745

Whatsapp/wechat:+8618026945883

Whatsapp/wechat:+8613543320741

Mail:fuyangsonic002@fuyangsonic.xin

Address: Room No. 1118, Floor 11, Yongfu Building, Yongfu Road, Bao'an Dist, Shenzhen city, Guangdong province, China

Please feel free to contact us if you have any questions or advice. Mail:fuyangsonic002@fuyangsonic.xin



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